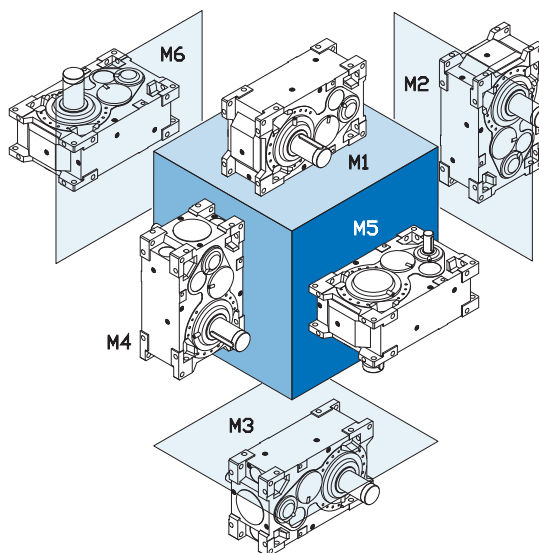


## Mounting Position System

For gear units and gear motors, NORD DRIVESYSTEMS specifies between six installation positions from M1 to M6 as shown in the following diagrams. The M1 and M3 mounting surfaces vary between the 2 and 3 stage parallel products.

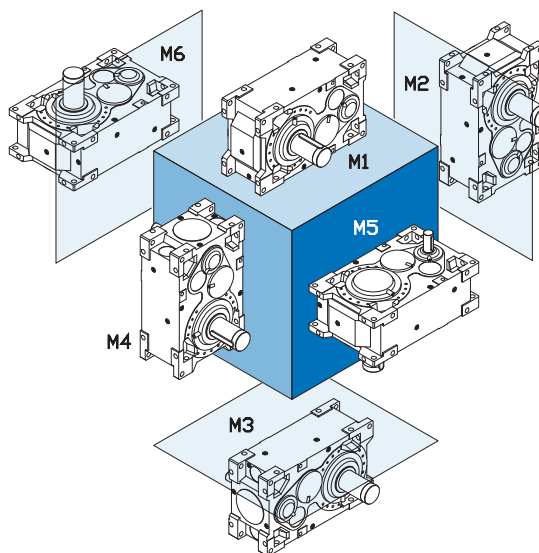
### MAXXDRIVE™ 2-Stage Parallel Gear Unit

- M1** 2-Stage unit standard Installation
- M2** Output shaft located on upper end of gearbox
- M3** 3-Stage unit standard installation
- M4** Output shaft located on lower end of gearbox
- M5** Output shaft facing downwards
- M6** Output shaft facing upwards



### MAXXDRIVE™ 3-Stage Parallel Gear Unit

- M1** 2-Stage unit standard installation
- M2** Output shaft located on upper end of gearbox
- M3** 3-stage unit standard installation
- M4** Output shaft located on lower end of gearbox
- M5** Output shaft facing downwards
- M6** Output shaft facing upwards



## Pivoted and Variable Mounting Positions

If you have any mounting requirements that vary from the standard positions, please consult NORD DRIVESYSTEMS.